



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2016.0470.008

DVS ZERT GmbH hereby certifies that the welding company

**Wichmann GmbH
Pätzkamp 4
49504 Lotte
Germany**

fulfills the requirements
for the scope according to


**EN 15085-2 classification level CL1
in the type of activity D, P, M, S**

in the range indicated in the annex.

validity: 2025-02-06 until 2028-02-05

Düsseldorf, 2025-02-05
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) HANS


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2	t = 3 - 12 mm D ≥ 85 mm	FW, acc. to WPQR 3-1-2-169
	11/1.2	t = 3 - 10 mm D = 25 - 200 mm	BW, acc. to WPAR 994185
	11/1.2, 11/5, 5/1.2	t = 15 - 60 mm D ≥ 100 mm	BW
	2.2/1.2	t = 3 - 20 mm D ≥ 80 mm	acc. to WPQR 10-2.2-160
	5/1.2	t = 3 - 20 mm D = 80 - 320 mm	BW, acc. to WPAR 9981351

Area of Application:

- Design of components for railway vehicles
- New build of components for railway vehicles
- Maintenance welding of components for railway vehicles
- Purchase and supply of welded components
- Design for maintenance welding
- Purchase and supply for maintenance welding

Responsible welding coordinator(s):

Jochen Sabel, IWE

born: 1977-07-11

1st deputy(ies) of the responsible welding coordinator(s):

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Others deputies:

Max Kilber, IWS

born: 1980-06-04

Remarks:

The welding coordinator Jochen Sabel is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

DVSZERT/15085/CL1/470/16/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.